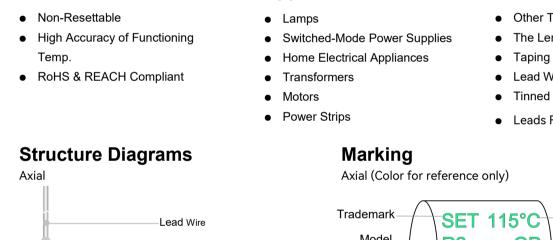
SET safe SET fuse

R Series



Features



Description

The Direct Current Thermal-Link Alloy Type (DC-ATCO) is defined as a non-resettable protective device functioning one time only. It is widely used in electrical equipment. ATCO is mainly consist of fusible alloy, flux resin, case, sealant and lead wires. Normally, fusible alloy is jointed to the two lead wires. Under abnormal conditions, when the temp, reaches to the fusing temp, of ATCO, the fusible alloy melts and quickly retracts to the two lead wire ends with the aid of the flux resin and disconnects the circuit completely.

SETsafe | SETfuse Direct Current Thermal-Link Alloy Type (DC-ATCO) R series Rated Functioning Temp. from 76 °C to 221 °C, Rated Current: 15 A, safety certification Includes UL, cUL, TUV, PSE, CCC, and complies with RoHS and REACH.

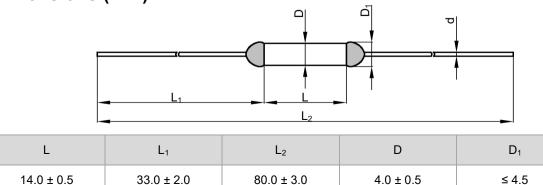
Applications

Customization

- Other Temp.
- The Length of Lead Wires
- **Taping Packing Available**
- Lead Wires can be Insulated
 - Tinned Copper Wires or CP Wires
 - Leads Forming Types

Rated Functioning Temp. Model **RoHS & REACH R**2 GP Sealant Epoxy Rated Current -15A 250V~ Rated Voltage Case (Agency Mark Fusible Alloy Flux Resin

Dimensions (mm)



d

 1.20 ± 0.05

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DC-ATCO Direct Current Thermal-Link (Alloy Type)

Specifications

		Model	Fusing Temp.	T _h	T _m	<i>I</i> r	U _r	<i>I</i> n 8 / 20 μs (15 Times)	/ _{max} 8 / 20 μs (1 Time)	AI ®	° 1 8°	4		۲	RoHS REACH
			(°C)	(°C)	(°C)	(A)	(V)	(kA)	(kA)	UL	cUL	τυν	PSE	CCC	
		R31	218 ± 2	186	050	15	AC 250	7	14	•	•	•	0	•	•
	221			100	250	15	DC 60	7	14	0	0	•	0	•	•
		R32	400 + 0	407	050	15	AC 250	7	14	0	0	•	0	•	•
	205		199 ± 3	167	250		DC 60	7	14	0	0	•	0	•	•
	100	R16	155 + 0	120	200	15	AC 250	6	12	0	0	•	•	•	•
ů	160		155 ± 2	130	200	15	DC 60	6	12	0	0	•	0	•	•
(1 _f)	150	R7	145 ± 2	120	200	15	AC 250	6	12	0	0	•	•	•	•
					200	15	DC 60	6	12	0	0	•	0	•	•
Ĩ	145	R6	140 ± 2	115	200	15	AC 250	6	12	0	0	•	•	•	•
Ĕ	145	KU	140 ± 2	110	200		DC 60	6	12	0	0	•	0	•	•
Functioning Temp.	135	R5	130 ± 2	105	200	15	AC 250	6	12	•	•	•	•	•	•
ior		110					DC 60	6	12	0	0	•	0	•	•
nct	130	R4	125 ± 2	100	200	15	AC 250	6	12	0	0	•	•	•	•
Ρu							DC 60	6	12	0	0	•	0	•	•
Rated	125	R3	121 ± 2	95	200	15	AC 250	6	12	0	0	•	•	•	•
Rat							DC 60	6	12	0	0	•	0	•	•
	115	R2	111 ± 2	85	200	15	AC 250	6	12	•	•	•	•	•	•
							DC 60	6	12	0	0	•	0	•	•
	102	R1	98 ± 3	72	200	15	AC 250	6	12	0	0	•	•	•	•
							DC 60	6	12	0	0	•	0	•	•
	86	R18	81 ± 2	51	200	15	AC 250	5	10	0	0	•	0	•	•
							DC 60	5	10	0	0	•	0	•	•
	76	R0	73 ± 2	43	200	15	AC 250	5	10	•	•	•	0	•	•
							DC 60	5	10	•	•	•	0	•	•

Note:

1: "●"Means certificated, "○"Means non-certificated, RoHS & REACH Compliant .

2: " * "Customizable DC voltage.



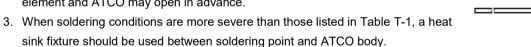
Agency Information

Institution	Standards	The File No. and certification No. obtained by SETsafe SETfuse
R	UL 60691	E214712
c FL ®	CAN-CSA-E60691	E214712
$\boldsymbol{\mathbb{A}}$	EN 60691	R50207621
PS E	J60691	JET2121-32001-2029、JET2121-32001-2030 JET2121-32001-2031
	GB 9816.1	2020980205000193

Soldering

Hand-Soldering

- 1. Soldering should be carried out according to Table T-1.
- The thermal element of ATCO is fusible alloy with low melting point, which is jointed with ATCO lead wires. Improper soldering operation (too high soldering temp., too long soldering time, too short lead wire etc.) may transfer more heat to the thermal element and ATCO may open in advance.



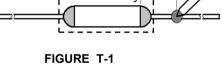
- 4. When soldering, please do not pull / push or twist ATCO body or lead wires.
- 5. After soldering, let it naturally cool for longer than 20 seconds. During cooling, never move the ATCO body or lead wires.

TABLE T-1 Hand-Soldering Time

Rated Functioning Temp.		Max. Allowable Soldering Time for Different Lead Wire Length (Fig.T-1)													
(<i>T</i> _f)	Ls	Time)	L _s	Time)	L _s	Tim	Temp.						
	Length	Tinned Copper Wire	CP Wire	- Length -	Tinned Copper Wire	CP Wire	Length	Tinned Copper Wire	CP Wire						
(°C)	(mm)	(s)	(s)	(mm)	(s)	(s)	(mm)	(s)	(s)	(°C)					
76 to 101	10	1 ^a	4	20	2	5	30	3	6						
102 to 115	10	1ª	4	20	2	5	30	3	6	-					
116 to 135	10	1 ^a	4	20	3	6	30	5	8	400					
136 to 150	10	3	6	20	5	8	30	5	8	1					
151 to 221	10	4	7	20	6	9	30	7	10	1					

Note:

a: Auxiliary Heat Sink Fixture is Required to Avoid ATCO Cutting off Unexpectedly.



ATCO Body

Soldering

Position

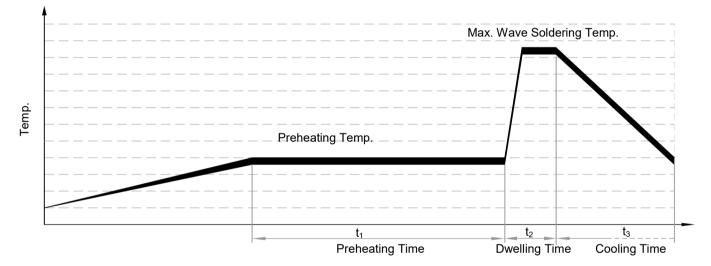
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Wave Soldering

The wave soldering parameters as Table T-2, for reference only, when ATCO is for practice use, you need to do some validation experiments. For example, using X-RAY to see the fusible alloy of ATCO whether damage after wave soldering.

TABLE T-2 Wave Soldering Parameters Setting

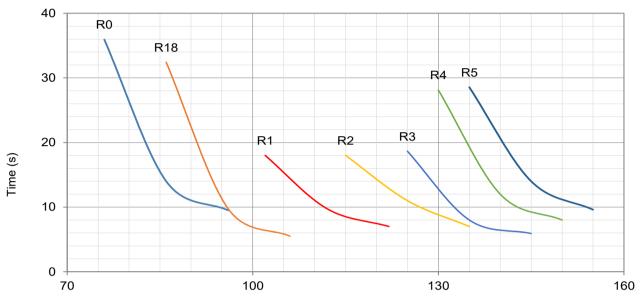
Rated Functioning Temp.	Who		ole Preheatin of Lead Win (Fig.T-1)	ng Temp. re is Different	Preheating Time (t ₁)	Max. Wave Soldering	Dwelling Time (t ₂)	Cooling Time (t ₃)
(<i>T</i> _f)	L _s Preheating Length Temp.		L _s Length	Preheating Temp.		Temp.		
(°C)	(mm)	m) (°C) (mm)		(°C)	(s)	(°C)	(s)	(s)
76 to 130		J						
131 to 150	20 80 3		30	90	< 60	≤ 260	≤ 3	≤ 10
151 to 221	20 90 30		100	< 60	≤ 260	≤ 3	≤ 10	



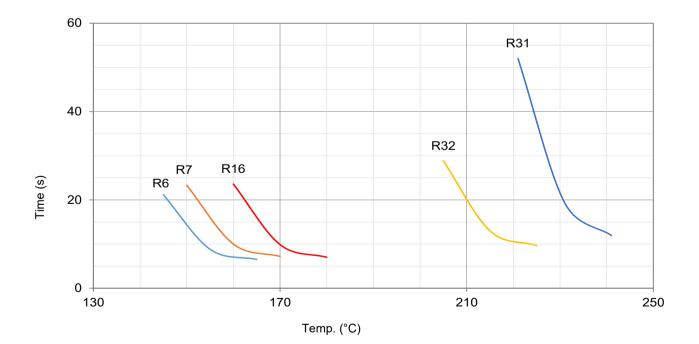
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Product Temp.-Time Curve (Reference)

The Temp.-Time Curve of Thermal-Link in different temp. oil bath.



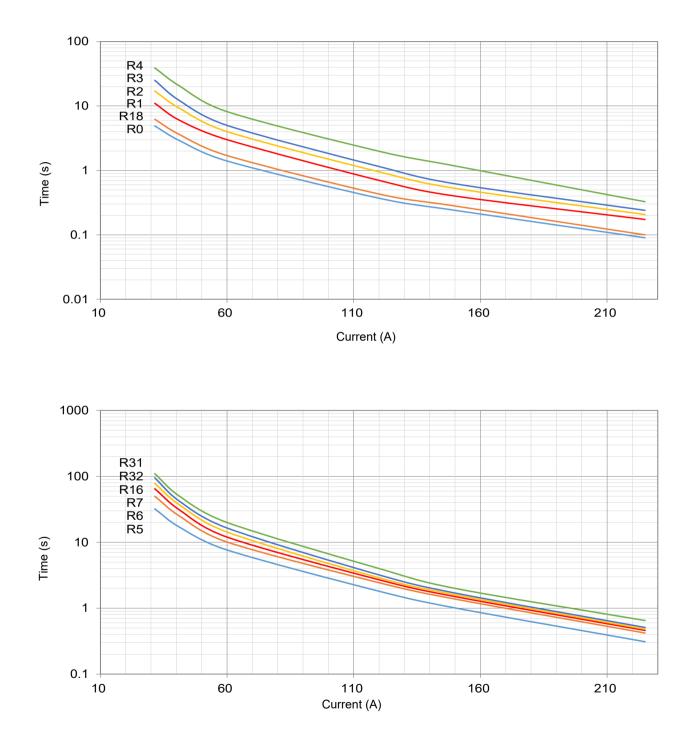
Temp. (°C)



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Product Current-Time Curve (Reference)

The Current-Time Curve shows functioning time at multi-times rated current at room temperature 25 ± 2 °C.

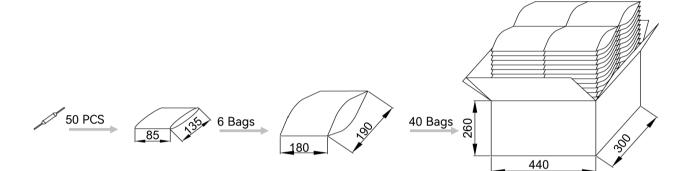


R Series

Packaging Information

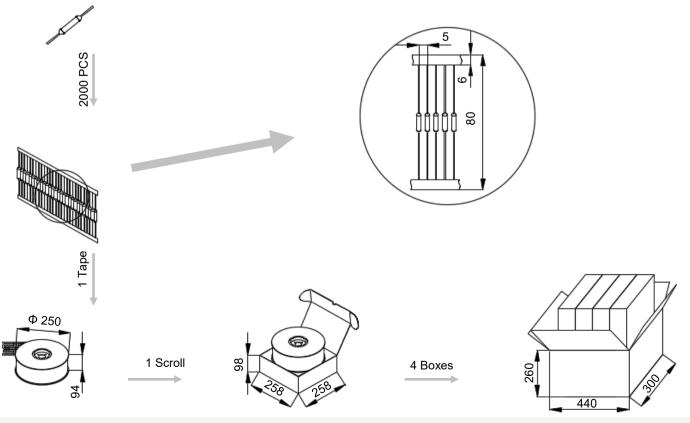
Bulk

Item	PE Bag	PE Bag PE Bag					
Dimensions (mm)	135 × 85	190 × 180	440 × 300 × 260				
Quantity (PCS)	50	300	12000				
Gross Weight (kg)		·	16.0 ± 10%				



Taping

Item	Scroll	Box	Carton							
Dimensions (mm)	Φ 250 × 94	258 × 258 × 98	480 × 300 × 260							
Quantity (PCS)	2000	2000	8000							
Gross Weight (kg)	Gross Weight (kg)									



Direct Current Thermal-Link (Alloy Type) Part Numbering System

ATCO - R 2 - A N N A B - 001

DC-ATCO

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Insulation Tube Material Т Teflon Ρ Polyester Ν None Lead Wire Type А **Tinned Copper Wire** В **Tinned Copper Plated Wire** Rated Functioning Temp. 2 115 °C, See Specifications Series Series R See Specifications **Product Category** ATCO Alloy Thermal-Link 8

Other Options

Bulk

Leads Forming

Taping

Straight Lead

Leads Bending

Leads Kinking

Color of Insulation Tube

White

Yellow

Red

Black

None

Single Lead Bending

Leads Bending and Kinking

Packing

В

Т

А

В

С

D

Е

W

Y

R

Κ

Ν



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Glossary

Item	Description
тсо	Thermal-Link A non-resettable device incorporating a THERMAL ELEMENT which will open a circuit once only when exposed for a sufficient length of time to a temperature in excess of that for which it has been designed. — (GB 9816.1)
АТСО	Alloy Thermal-Link Alloy Type Thermal-Link, Alloy is the thermal element. — (GB 9816.1)
T _f	Rated Functioning Temp. The temperature of the Alloy Thermal-Link which causes it to change the state of conductivity with a detection current up to 10 mA as the only load.
14	— (GB 9816.1) Tolerance: 7 _f °C (GB 9816.1, EN 60691, K60691). Tolerance: 7 _f ± 7 °C (J60691).
Fusing Temp.	Fusing Temp. The temperature of the Alloy Thermal-Link which causes it to change its state of conductivity is measured with silicone oil bath in which the temperature is increased at the rate of 0.5 °C to 1 °C / minute, with a detection current up to 10 mA as the only load. — (GB 9816.1)
T _h	Holding Temp. The Maximum temperature at which a Alloy Thermal-Link will not change its state of conductivity when conducting rated current for 168 hours. — (GB 9816.1)
T _m	Maximum Temp. Limit The temperature of the Alloy Thermal-Link stated by the manufacturer, up to which the mechanical and electrical properties of the Alloy Thermal-Link having changed its state of conductivity, will not be impaired for a given time. — (GB 9816.1)
I _r	Rated Current The current used to classify a Alloy Thermal-Link, which is the Maximum current that Alloy Thermal-Link allows to carry and is able to cut off the circuit safely. — (GB 9816.1)
U,	Rated Voltage The voltage used to classify a Alloy Thermal-Link, which is the Maximum voltage that Alloy Thermal-Link allows to carry and is able to cut off the circuit safely. — (GB 9816.1)
I _n	Nominal Discharge Current Being able to withstand 15 peak currents of waveform 8/20 µs to test the product's durability of withstanding pulse current.
I _{max}	 — (UL 1449) Max. Discharge Current Being able to withstand 1 peak current of waveform 8/20 μs to test max. pulse current that the product can withstand. — (UL 1449)

R Series



ATTENTION

Usage

- 1. When atmosphere pressure is from 80 kPa to 106 kPa, the related altitude shall be from 2000 meters to 500 meters.
- 2. Operating voltage less than rated voltage of ATCO, operating current less than rated current of ATCO.
- 3. Do not touch the ATCO body or lead wires directly when power is on, to avoid burn or electric shock.

Replace

ATCO is a non-repairable product. For safety sake, it shall be replaced by an equivalent ATCO from the same manufacturer, and mounted in the same way.

Storage

Do not store the ATCO at the high temp., high humidity or corrosive gas environment, avoid influencing the solder-ability of the lead wires, the product shall be used up within 1 year after receiving the goods.

Installation

Make Sure the Temp. of Installation Position.

- 1. It is recommended that a dummy ATCO with inbuilt thermo-couple shall be used to determine the proper temp.
- 2. The terminal product should be tested to ensure that potential abnormal conditions do not cause ambient temp. to exceed the T_m of the ATCO.
- 3. Mount the ATCO at the location where temp. rises evenly.

Installation position of mechanical performance requirements.

- 1. Do not locate the ATCO in a place where severe vibration always occurs.
- 2. Ensure that the lead wire is long enough, and avoid actions such as press, tensile or twist.
- 3. The seal or body of ATCO must not be damaged, burned or over heated.



Mechanical Connection

Riveting

- 1. Choose small resistivity riveting material and be riveted.
- 2. A flexible lead or lead with low resistance should be used to rivet the ATCO.
- 3. Contact resistance should be minimal, large contact resistance will lead to higher temp., ATCO Functioning in advance.

Crimping

- 1. Choose small resistivity crimping material and be crimped.
- 2. A flexible lead or lead with low resistance should be used to rivet the ATCO.
- 3. Contact resistance should be minimal, large contact resistance will lead to higher Temp., ATCO Functioning in advance.

Lead Wire Forming

- 1. If lead wire has to be bent, please pay attention to the distance between body and bending point. Refer to Table T-3.
- 2. When bending leads, please use pincher or similar tools to fix the product as shown in Fig.T-2, to avoid damaging the product.
- 3. During forming and mounting, lead wire should not be cut, nicked, bent sharply, to avoid breaking the product.
- 4. Tangential forces on the leads must be avoided (i.e. pushing or pulling on the leads at angle to ATCO body) as such forces may damage the seal of ATCO.

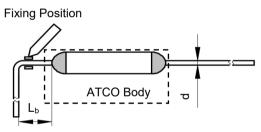


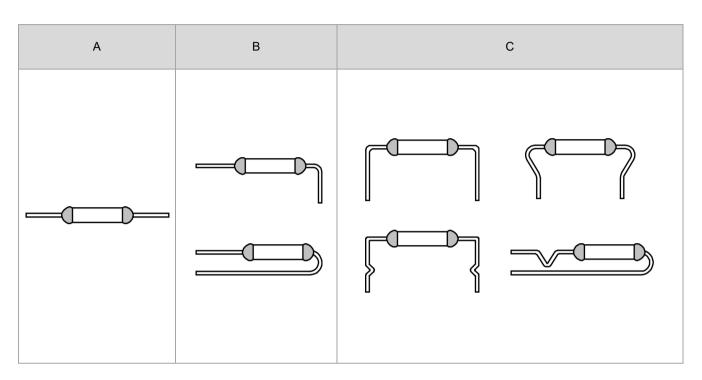
FIGURE T-2

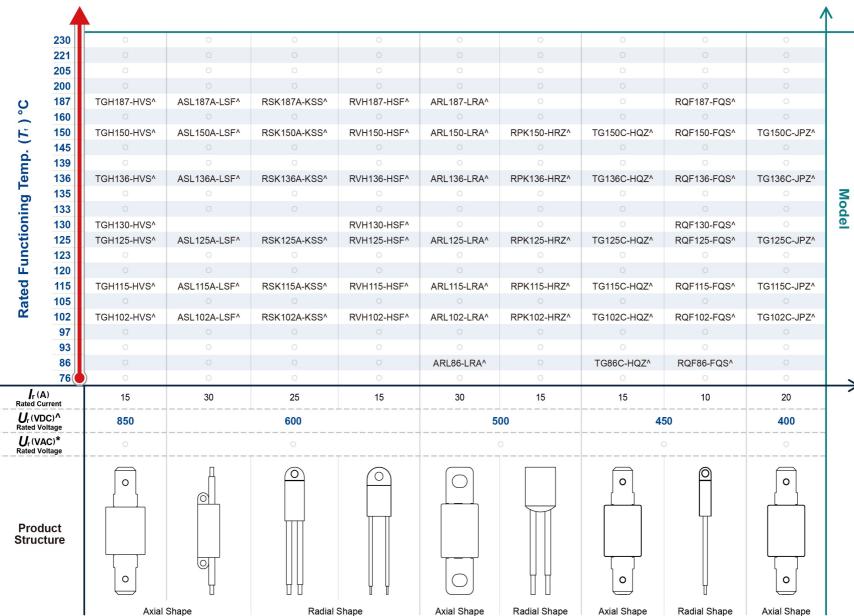
TABLE T-3 Distance between Body and Bending Point

	d	(mm)	< 1.0	1.0 - 1.2	> 1.2
Circular lead	L _b	(mm)	≥ 3	≥5	≥ 10

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Leads Forming Types The below leads forming is for reference, more leads forming can be customized. Axial





Direct Current Thermal-Link Alloy Type (DC-ATCO) Features & Model List Overview

Direct Current Thermal-Link (Alloy Type) Õ ATC Ô

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+86-592-571-5838

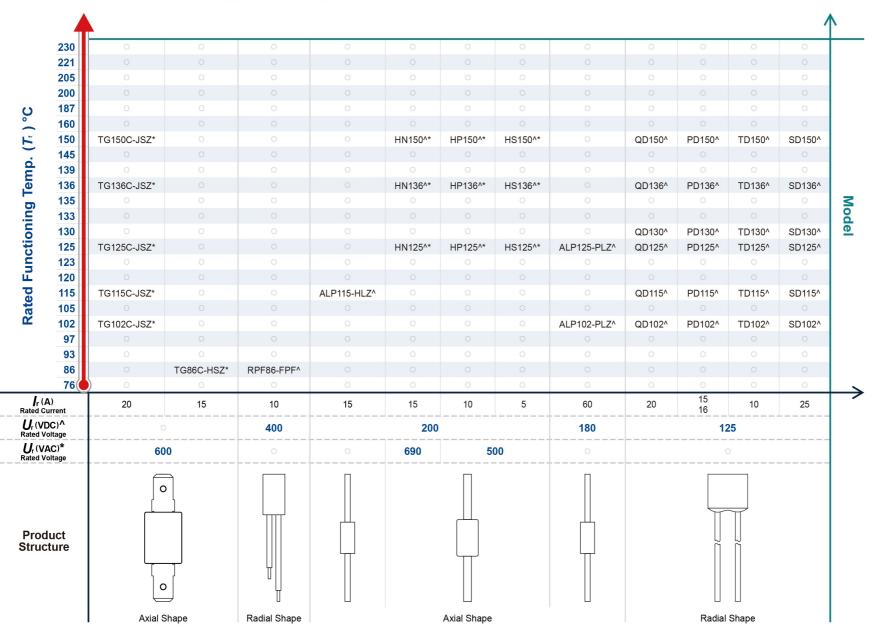
www.SETfuse

.com

www.SETsafe

.com

E-mail : sales@SETfuse



DC

ATC

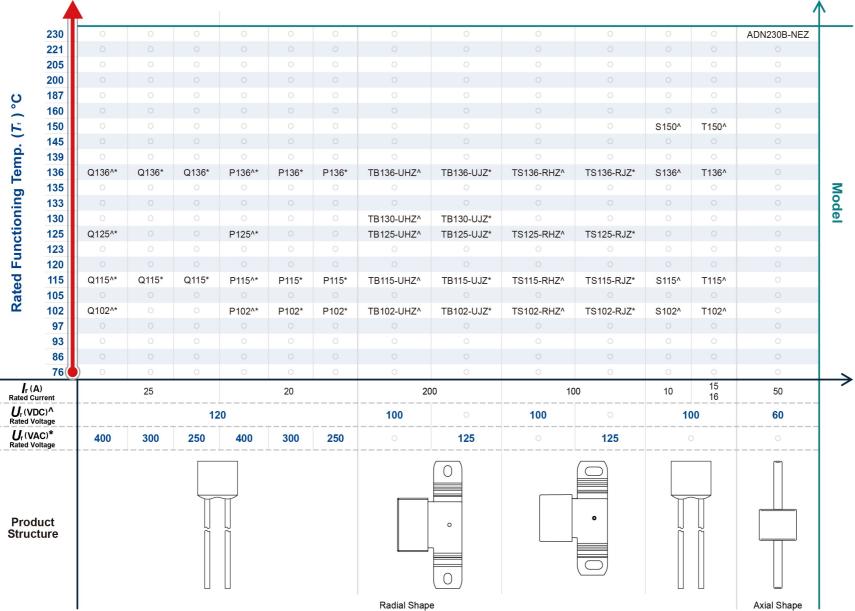
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ET safe SET

fuse

R Series

Direct Current Thermal-Link Alloy Type (DC-ATCO) Features & Model List Overview



Direct Current Thermal-Link Alloy Type (DC-ATCO) Features & Model List Overview

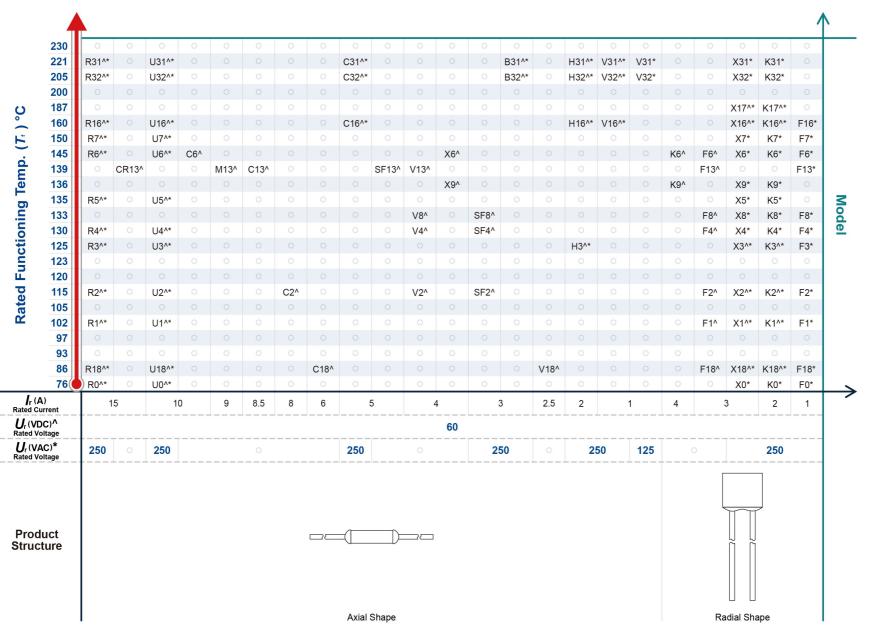
Direct Current Thermal-Link (Alloy Type)

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ATCO

ET safe **SET** fuse

R Series



Direct Current Thermal-Link Alloy Type (DC-ATCO) Features & Model List Overview

R Series

SET safe SET fuse

Direct Current Thermal-Link (Alloy Type)

DC

ATC

Ô

															/	
, -	0	0	0	0	0	0	0	0	0	0	0	ADN230B-NDZ^	ADN230B-PDZ^	0	ADN230B-QBZ^	<u> </u>
	XG31*	KG31*			C31*		B31*		H31*					ADN205B-NDZ^		
	XG32*	KG32*			C33*		B32*		H32*							
		0														
7		0														
)	XG16*	KG16*				B16*										
	XG7*	KG7*	C7^	C7*		B7^*		H7^*		V7^*						
5	XG6*	KG6*	C6^	C6*		B6^*		H6^*		V6^*						
)			C13^	C13*		B13^*		H13^*		V13^*						
5	XG9*	KG9*	C9^	C9*		B9^*		H9^*		V9^*						
5	XG5*	KG5*	C5^	C5*		B5^*		H5^*		V5^*						S
3	XG8*	KG8*	C8^	C8*		B8^*		H8^*		V8^*						Model
	XG4*	KG4*	C4^	C4*		B4^*		H4^*		V4^*						<u>e</u>
5	XG3^*	KG3^*	C3^	C3*		B3^*				V3^*						
3		0														
		0														
5	XG2^*	KG2^*	C2^	C2*		B2^*		H2^*		V2^*						
5		0														
	XG1^*	KG1^*		C1^*	C1*	B1^*	B1*	H1^*	H1*	V1^*	V1*					
7		0			C21^*		B21^*		H21^*		V21^*					
3		0														
60	XG0*	KG0*	0	C0*	0	B0^*	B0*	H0^*	H0*	V0^*	V0*	0	0	0	0	\rightarrow
	3	2	7	5	5	3			2		1	50	55	50	80	-
	60						50					49	4	8	24	
	25	50	0	250	125	250	125	250	125	250	125		(1
									Axial Sha	pe						
		XG31* XG32* XG16* XG7* XG6* XG9* XG3* XG3* XG3* XG1* XG3* XG3* XG3* XG3* XG1* XG3* XG1* XG1*	XG31* KG31* XG32* KG32* XG16* KG16* XG16* KG16* XG7* KG7* XG6* KG6* XG9* KG9* XG3* KG3* XG6* KG6* XG7* KG7* XG6* KG6* XG3* KG3* XG3* KG3* XG3* KG3* XG3* KG3* XG3* KG3* XG1* KG1* XG3* KG3* XG3* KG3* XG3* KG1* XG1* KG1*	XG31* KG31* 0 XG32* KG32* 0 XG32* KG32* 0 XG32* KG32* 0 XG16* KG16* 0 XG7* KG7* C7^ XG6* KG6* C6^ XG9* KG9* C9^ XG5* KG5* C5^ XG3* KG3** C3^ XG3* KG3** C3^ XG1* KG1** C3 XG1* KG1** C3 XG1* KG1** C3 XG1* KG1** C3 XG1** KG1** 0 XG1** KG1** 0 XG1** KG1** 0 XG1** KG1** 0 XG1* KG1** 0 XG1** KG1** 0 <	XG31* KG31* O O XG32* KG32* O O XG16* KG16* O O XG6* KG6* C6A C6* XG9* KG9* C9A C9* XG5* KG5* C5A C5* XG8* KG8* C8A C8* XG3* KG3** C3A C3* XG3* KG3** C3A C3* XG1* KG2A* C2A C2* O O O O XG1** KG1** O O XG1** KG1** O C1** O O O O XG1** KG1** O C1** O O O O XG1* KG1** O C1** XG0* <td< th=""><th>XG31* KG31* O C31* XG32* KG32* O O C33* O O O O O O XG16* KG16* O O O O XG16* KG16* C7^A C7* O XG6* KG6* C6^A C6* O XG5* KG5* C5^A C5* O XG3* KG3* C3A C3* O XG5* KG5* C5^A C5* O XG3* KG3* C3A C3* O XG3* KG3* C2A C2* O XG1* KG1** C O O O XG1* KG1** C1* C1** O O O XG1** KG1** O C0* O O O <td< th=""><th>XG31* KG31* \bigcirc \bigcirc C31* \bigcirc XG32* KG32* \bigcirc \bigcirc</th><th>XG31* KG31* 0 C31* 0 B31* XG32* KG32* 0 0 C33* 0 B32* 0 0 0 0 0 0 0 0 XG16* KG16* 0 0 0 0 0 0 XG6* KG16* C7^ C7* 0 B7* 0 XG6* KG6* C6* 0 B6* 0 0 YG6* KG7* C7^ C7* 0 B7** 0 YG6* KG6* C5* 0 B6** 0 0 YG6* KG5* C5* C5* 0 B3** 0 YG6* KG3* C3* C3* 0 0 0 0 YG3** KG3** C3* C3* 0 0 0 0 0 YG4* KG2** C2* C2* 0 0 0 0 0 0 0 0 0 0 0 0 0 0</th><th>XG31* KG31* O O C31* O B31* O XG32* KG32* O O C33* B32* O</th><th>$\begin{array}{c ccccccccccccccccccccccccccccccccccc$</th><th>XG31* KG31* 0 C31* 0 B31* 0 H31* 0 XG32* KG32* 0 <td< th=""><th>XG31* KG31* O C C31* O B31* O H31* O O XG32* KG32* O <td< th=""><th>XG31* KG31* O C 31* O B31* O H31* O O O XG32* KG32* O O C 33* O B32* O H32* O</th></td<><th>XG31* KG31* 0 C31* 0 B31* 0 H31* 0 0 0 0 0 XG32* KG32* 0 <th< th=""><th>XG31* KG31* O C31* O B31* O H31* O O O O ADN205B-ND2^A XG32* KG32* O O C33* O B32* O H32* O</th><th>XG31* KG31* O C31* O B31* O H31* O O C3 O ADN2558-ND2* XG32* KG32* O</th></th<></th></th></td<></th></td<></th></td<>	XG31* KG31* O C31* XG32* KG32* O O C33* O O O O O O XG16* KG16* O O O O XG16* KG16* C7^A C7* O XG6* KG6* C6^A C6* O XG5* KG5* C5^A C5* O XG3* KG3* C3A C3* O XG5* KG5* C5^A C5* O XG3* KG3* C3A C3* O XG3* KG3* C2A C2* O XG1* KG1** C O O O XG1* KG1** C1* C1** O O O XG1** KG1** O C0* O O O <td< th=""><th>XG31* KG31* \bigcirc \bigcirc C31* \bigcirc XG32* KG32* \bigcirc \bigcirc</th><th>XG31* KG31* 0 C31* 0 B31* XG32* KG32* 0 0 C33* 0 B32* 0 0 0 0 0 0 0 0 XG16* KG16* 0 0 0 0 0 0 XG6* KG16* C7^ C7* 0 B7* 0 XG6* KG6* C6* 0 B6* 0 0 YG6* KG7* C7^ C7* 0 B7** 0 YG6* KG6* C5* 0 B6** 0 0 YG6* KG5* C5* C5* 0 B3** 0 YG6* KG3* C3* C3* 0 0 0 0 YG3** KG3** C3* C3* 0 0 0 0 0 YG4* KG2** C2* C2* 0 0 0 0 0 0 0 0 0 0 0 0 0 0</th><th>XG31* KG31* O O C31* O B31* O XG32* KG32* O O C33* B32* O</th><th>$\begin{array}{c ccccccccccccccccccccccccccccccccccc$</th><th>XG31* KG31* 0 C31* 0 B31* 0 H31* 0 XG32* KG32* 0 <td< th=""><th>XG31* KG31* O C C31* O B31* O H31* O O XG32* KG32* O <td< th=""><th>XG31* KG31* O C 31* O B31* O H31* O O O XG32* KG32* O O C 33* O B32* O H32* O</th></td<><th>XG31* KG31* 0 C31* 0 B31* 0 H31* 0 0 0 0 0 XG32* KG32* 0 <th< th=""><th>XG31* KG31* O C31* O B31* O H31* O O O O ADN205B-ND2^A XG32* KG32* O O C33* O B32* O H32* O</th><th>XG31* KG31* O C31* O B31* O H31* O O C3 O ADN2558-ND2* XG32* KG32* O</th></th<></th></th></td<></th></td<>	XG31* KG31* \bigcirc \bigcirc C31* \bigcirc XG32* KG32* \bigcirc	XG31* KG31* 0 C31* 0 B31* XG32* KG32* 0 0 C33* 0 B32* 0 0 0 0 0 0 0 0 XG16* KG16* 0 0 0 0 0 0 XG6* KG16* C7^ C7* 0 B7* 0 XG6* KG6* C6* 0 B6* 0 0 YG6* KG7* C7^ C7* 0 B7** 0 YG6* KG6* C5* 0 B6** 0 0 YG6* KG5* C5* C5* 0 B3** 0 YG6* KG3* C3* C3* 0 0 0 0 YG3** KG3** C3* C3* 0 0 0 0 0 YG4* KG2** C2* C2* 0 0 0 0 0 0 0 0 0 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ADN2558-ND2* XG32* KG32* O</th></th<></th>	XG31* KG31* O C 31* O B31* O H31* O O O XG32* KG32* O O C 33* O B32* O H32* O	XG31* KG31* 0 C31* 0 B31* 0 H31* 0 0 0 0 0 XG32* KG32* 0 <th< th=""><th>XG31* KG31* O C31* O B31* O H31* O O O O ADN205B-ND2^A XG32* KG32* O O C33* O B32* O H32* O</th><th>XG31* KG31* O C31* O B31* O H31* O O C3 O ADN2558-ND2* XG32* KG32* O</th></th<>	XG31* KG31* O C31* O B31* O H31* O O O O ADN205B-ND2^A XG32* KG32* O O C33* O B32* O H32* O	XG31* KG31* O C31* O B31* O H31* O O C3 O ADN2558-ND2* XG32* KG32* O

SET safe SET fuse

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